

## Reduction of monomeric HDI content

Bayer changed the monomeric specification of the following products. This is a result of statistical analysis of the production plant and is simply an adjustment of the limit values to reflect the actual and long term quality level.

Product	Limit of monomeric HDI content	
	New	Old
DesmodurN50BA/MPA	< 0,25 %	< 0,50 %
DesmodurN75 BA	< 0,38 %	< 0,50 %
DesmodurN75 MPA		
DesmodurN75 MPA/X		
DesmodurN100	≤ 0,50 %	was not specified
DesmodurN3900	< 0,25 %	< 0,30

All safety and technical data sheets will be amended.